

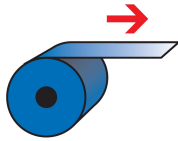


Machine List 02/2026

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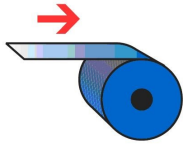
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Decoiling



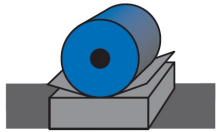
No.	Maker	Year	Description	Parameter
104	FASTI	75	decoiler - expansion mandrel	1.650 x Ø 508/610 mm, 7,5 t
103	SCHMUTZ	approx. 80	decoiler for foils	1.600 x Ø 150/250/400 mm, 4 t
101	SAG	09	decoiler - expansion mandrel	1.500 x Ø 508 mm, 20 t
107	BOECKER & VOLKENBORN	67	decoiler - expansion mandrel	1.250 x Ø 508/610 mm, 6 t
109	SCHLEICHER	71	decoiler - expansion mandrel with coil lifter	1.200 x Ø 508 mm, 10 t
114	SKET	77	decoiler - expansion mandrel	900 x Ø 450 mm, 12 t
119	AR KU	94	decoiler - expansion mandrel with coil lifter	650 x Ø 406/508/610 mm, 2 t
123	SUNDWIG	68	decoiler - expansion mandrel	650 x Ø 508 mm, 13 t
106	GSW	12	decoiler - expansion mandrel	600 x Ø 508 mm, 4 t
108	GSW	12	decoiler - expansion mandrel	600 x Ø 508 mm, 4 t
110	NN	approx. 75	decoiler - expansion mandrel	450 x Ø 406/508 mm, 5 t
118	HEILBRONN	88	decoiler - expansion mandrel with coil lifter	400 x Ø 508 mm, 4 t
102	NEUMANN	approx. 80	double-cone decoiler	2.000 x Ø 300 - 1.000 mm, 20 t

Recoiling



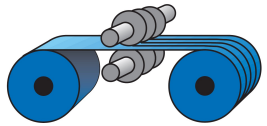
No.	Maker	Year	Description	Parameter
202	BKM	17	recoiler - mandrel	800 - 2.400 x Ø 600 mm, 20 t
203	ZAPPA/FIMI	88/95	recoiler - mandrel	1.900 x Ø 508 mm, 25 t
206	COMEC	approx. 80	recoiler - interchangeable mandrels	1.650/1.750 x Ø 304/406/610 mm, 10 t
201	FRÖHLING	76	recoiler - mandrel	1.450 x Ø 508 mm, 12,5 t
205	FRÖHLING	approx. 85	recoiler - mandrel	100 - 750 x Ø 406/508 mm, 10 t
204	KEMMERICH	86	recoiler - mandrel	200 x Ø 304 mm, 0,5 t
208	MDS (SCHMITZ)	rev 95	mandrelless recoiler	420 x 12 mm, 2,4 t

Coil carrying



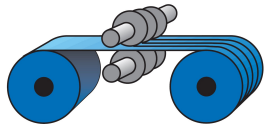
No.	Maker	Year	Description	Parameter
301	ITALCOILS	approx. 94	underfloor coil carriage 30 t	stroke 1.000 mm
321	WUMAG	91	coil car 30 t, type W 1342	
306	TILGERT	02	coil carriage 25 t	stroke 700 mm
305	AKV		coil carriage 15 t	stroke 600 mm
318	DCB	approx. 90	coil car 15 t	
302	PFEIFER	99	downender 13 t	Ø 2.000 mm
317	SZMANIA	88	turnstile (4 arms) 10 t	1.400 x Ø 300 mm
304	PFEIFER	17	coil tongs	500 - 1.650 mm / 32 t

Coiling / edge forming



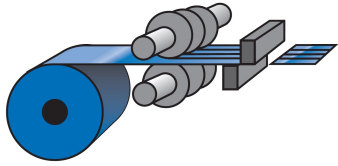
No.	Maker	Year	Description	Parameter
401			see also No. 535	

Slitting



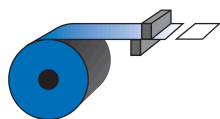
No.	Maker	Year	Description	Parameter
502	GUIDA	96	slitting line 24 t + coil banding line, coil ID 508/610 mm	350 - 1.650 x 0,35 - 4 mm
524	FRÖHLING/BKM	77/96	slitting line 40 t, coil ID 500 - 900 mm	300 - 1.600 x 1 - 10 mm
506	JOINT (SALICO)	03	slitting line 15 t, coil ID 508 mm	500 - 1.500 x 0,4 - 3 mm
507	KAMPF	74/16	foil slitter, type RKW 406	1.250 mm x 6 - 20 mic
535	KAMPF	68	foil slitter/separator, type RKW 300	1.050 mm x 10 - 20 mic
528	GUIDA/ FIMI	93/08	slitting line 12,5 t, coil ID 600/700 mm	150 - 840 x 5 - 14 mm
512	BÖCKER & VOLKENBORN		slitting line 5 t, coil ID 406/508 mm	520 x 0,5 - 5 mm
503	BURGHARDT & SCHMIDT	85/95	slitting line 1 t, coil ID 406 mm	10 - 350 x 0,2 - 2 mm
504	BURGHARDT & SCHMIDT	85/95	slitting line 1 t, coil ID 406/508 mm	10 - 350 x 0,2 - 2 mm
501	AUXMET	89	interchangeable slitting stands (2 pcs)	1.840 x Ø 224 mm
520	COMEC	approx. 80	interchangeable slitting stands (2 pcs), v max. = 150 m/min	1.650 x Ø 165 mm
511	DEMPEWOLF/ FIMI		interchangeable slitting stands (3 pcs), v max. = 120 m/min	1.560 x Ø 280 mm
510	BOECKER & VOLKENBORN	67	slitting stand	1.250 x Ø 180 mm
536	SUNDWIG	72	slitting stand	830 x Ø 140 mm
505	SEH	90	edge trimmer with scrap cutter	900 - 2.050 x 1 - 6 mm
509	SCHMITZ	79	edge scrap cutter	600 - 1.600 x 0,4 - 2 mm
533	SIGNODE	78	banding line for slitting line 1,2 t, coil OD 1.650 mm	20 - 300 x 0,4 - 3,5 mm
519	TILGERT	99	pinch roll unit/felt brake/crop shear for slitting line	500 - 1.650 x 0,4 - 4 mm

Slitting and cutting to length / feeding



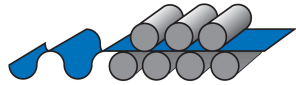
No.	Maker	Year	Description	Parameter
619	NOVASTILMEC	91	sheet cutting center	150 - 6.000 x min. 200 x 12 mm
606	TILGERT/ GABELLA/ SCHNUTZ	90/06/16/19	slitting and cut-to-length line 25 t, coil ID 508/610 mm	1.600 x 0,4 - 3 mm
611	HEGO/H. W. JÖRG AG	03	slitting and cut-to-length line 7 t, coil ID 508 mm	1.500 x 0,5 - 2 mm
626	BOLLINA/ FASTI	78	slitting and cut-to-length line 7,5 t, coil ID 508/610 mm	200 - 1.500 x 0,4 - 2 mm
610	GABELLA/ HEGO	85/95	slitting and cut-to-length line 6 t, coil ID 508 mm	1.500 x 0,3 - 2 mm
607	SCHLEICHER/ HSK	83/93	slitting and cut-to-length line 12,5 t, coil ID 508 mm	300 - 1.250 x 0,5 - 1,25 mm
618	CAMU	00	decoiling/levelling/feeding line 20 t	200 - 2.000 x 2 - 5 mm
621	FASTI/ SCHLEICHER	78/87	decoiling/levelling/feeding line 7,5 t	160 - 1.050 x 0,4 - 3 mm
603	SCHLEICHER	87	levelling/feeding line	160 - 1.050 x 0,4 - 3 mm
605	ARKU	11	decoiling/levelling/feeding line 15 t	100 - 800 x 0,8 - 4 (7) mm
601	ARKU	01	decoiling/levelling/feeding line 13 t	100 - 800 x 0,8 - 4 (7) mm
604	HEILBRONN	88	decoiling/levelling/feeding line 4 t	(20) 44 - 320 x 0,66 - 4 mm
625	COMEC	80	pinch roll unit	1.750 x 0,5 - 3 mm
612	DMF	91	coil opener/pinch roll unit	1.650 x 0,4 - 3 mm
624	PIEFER	90	levelling/feeding unit (short form design)	100 - 500 x 2 - 8 mm
609	MDS (SCHMITZ)	rev 95	pinch roll unit/strip leveller	450 x 12 mm
602	FRÖHLING	80	pinch roll unit/strip leveller/crop shear	120 - 300 x 1 - 5 mm
623	GEORG	80	pinch roll unit	200 x 6 mm
608	FREI AUTOMATIC		pinch roll unit/strip leveller	100 x 0,4 - 3 mm
613	DREISTERN	90	quadruple punching machine for strip	700 x 5 mm

Cutting to length



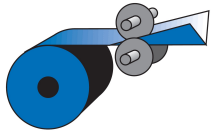
No.	Maker	Year	Description	Parameter
711	RIZZATO/ MARIANI	85	cut-to-length line 25 t	500 - 2.200 (2.500) x 0,8 - 6 mm
714	RED BUD		cut-to-length line 36 t, coil ID 508/610 mm	600 - 2.135 x 1 - 8 (10) mm
706	NN/ BLEMA GOTHA/ HSK	76/99/00	cut-to-length line 40 t, coil ID 508/610 mm	400 - 2.100 x 0,5 - 3 mm
701	FIMI/ ACHENBACH		cut-to-length line 25 t, coil ID 508 mm	500 - 2.000 x 0,8 - 4 (8) mm
710	SCHLEICHER/ UNGERER/ HSK	71/04/20/23	cut-to-length line for trapezoidal cut 25 t, coil ID 508 mm	1.750 x 0,4 - 3 mm
713	CAMU	00	cut-to-length line 20 t, coil ID 508 mm	300 - 1.550 x 0,5 - 3 mm
707	NN/ LISSE	approx. 80	cut-to-length line 10 t	1.500 x 0,6 - 3 mm
708	BLEMA GOTHA/ NN	approx. 85	cut-to-length line 15 t, coil ID 508 mm	300 - 1.500 x 0,5 - 3 mm
705	FAGOR	18	cross-cut shear, flying	650 - 2.150 x 1,4 - 21 mm
709	UNGERER	approx. 00	cross-cut shear	2.150 x 6 mm
702	FRÖHLING	91	cross-cut shear	500 - 1.650 x 0,3 - 2 mm
712	ZAPPA	83	pinch roll unit/cross-cut shear	1.600 x 0,3 - 3 mm
724	MÖDINGER & HÄNLE	99	sheet bar stacker	500 - 1.600 x 4.500 mm
703	TITAN	90	banding machine, type VK 10-0/V5 22-0	1.250 x 2.000 mm (w x h)
704	EHT	99	guillotine shear, type TSS 4-60	6.050 x 4 mm
726	WIEGER/ THEIS	73	guillotine shear with stacker, type ESWS 4,5/30	3.050 x 4,5 mm

Levelling



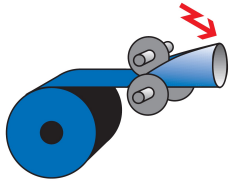
No.	Maker	Year	Description	Parameter
816	UNGERER		strip leveller 13 rolls, Ø 150 mm	600 - 2.000 x 6 - 15 mm
813	WEAN DAMIRON	75	strip leveller 13 rolls, Ø 152 mm	2.000 x 12 mm
824	BLEMA GOTHA	approx. 80	plate leveller UBR 10/1 x 2.000, 13 rolls, Ø 140 mm	2.000 x 4 - 10 mm
804	WMW GOTHA	82/11	plate leveller UBR 10 x 2.000/1-16, 13 rolls, Ø 145 mm	2.000 x 3 - 10 mm
808	BLEMA GOTHA	80/00	plate leveller UBR 5,6 x 2.000, 15 rolls, Ø 100 mm	2.000 x 2 - 5 mm
811	BLEMA GOTHA	88	plate leveller UBR 3,15 x 2.000, 21 rolls, Ø 60 mm	2.000 x 0,8 - 3,15 mm
801	SCHNUTZ	86	strip leveller 21 rolls, Ø 55 mm	2.000 x 0,6 - 3 mm
809	LDM	01	strip leveller 25 rolls, Ø 32 mm	2.000 x 0,3 - 1,5 mm
831	MC KEY	approx. 75	strip leveller 11 rolls, Ø 130 mm	1.900 x 10 mm
818	FRÖHLING	80	strip/pre-leveller 5 (7) rolls, Ø 160 mm	1.750 x 0,4 - 3 mm
815	SCHNUTZ	92	strip leveller 1800/4/21, 21 rolls, Ø 80 mm	500 - 1.650 x 1 - 5 mm
832	UNGERER	50/78	strip leveller 1.800/3,5/17 rolls, Ø 66 mm	1.650 x 3,5 mm
812	LISSE	approx. 80	strip leveller 17 rolls, Ø 50 mm	1.650 x 0,5 - 3 mm
814	BLEMA GOTHA	80	plate leveller UBR 20 x 1.600, 11 rolls, Ø 180 mm	1.600 x 6 - 20 mm
835	UNGERER	56	strip leveller 1.500/2,5/17 rolls, Ø 54 mm	1.450 x 2,5 mm
867	BLEMA GOTHA	84	strip leveller UBR 4 x 1.250, 21 rolls, Ø 60 mm	1.250 x 0,6 - 4 mm
802	UNGERER	approx. 92	plate leveller 17 rolls, Ø 42 mm	800 x 2,5 mm
803	HENGSTEBECK		strip leveller 5 rolls, Ø 100 mm	50 - 530 x 5 mm
806	SCHLEICHER	approx. 89/90	strip leveller RMS 8/53/96-320, 8 rolls, Ø 53 mm	50 - 320 x 0,4 - 3 mm
823	SCHNUTZ	80	strip leveller RM F2 90/17-200, 17 rolls, Ø 90 mm	50 - 200 (250) x 2 - 10 mm
805	ARKU	91	strip leveller RM 3025.4/21 rolls, Ø 30 mm	250 x 0,4 - 5 mm
807	UNGERER	72	strip leveller 200/1,3/23 rolls, Ø 16 mm	170 x 0,2 - 1,3 mm
822	SCHUBERT	85	plate leveller WMS 17/12/153, 17 rolls, Ø 12 mm	120 x 0,1 - 2 mm
827	UNGERER	approx. 75	strip leveller 23 rolls, Ø 18 mm	60 x 0,2 - 0,8 mm
828	UNGERER	approx. 65	strip leveller 23 rolls, Ø 18 mm	50 x 0,1 - 0,5 mm

Rollforming



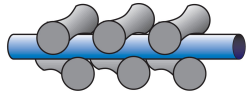
No.	Maker	Year	Description	Parameter
911	SEH/ SOMENOR	68/88	rollforming line 15 stations, shaft \varnothing 120 mm	180 - 830 x 10 mm
904	AKM	94/05	rollforming line 30 stations, shaft \varnothing 90 mm	100 - 800 x 1 - 5 mm
923	ARKU/ YODER	approx. 75/94	rollforming line 13 stations, shaft \varnothing 50,4 mm	500 x 2,5 mm
903	NN/ TRUMPF	08	rollforming line 16 stations, shaft \varnothing 60 mm with welding	300 x 3 mm
901	NN	05/08	rollforming line 16 stations, shaft \varnothing 45 mm	300 x 2 mm
902	KOHLER/ AKM	93/14	rollforming line 13 stations, shaft \varnothing 100 mm	100 - 300 x 2 - 8 mm
905	DREISTERN	05	rollforming line 19 stations, shaft \varnothing 30 mm	200 x 1 mm
906	DREISTERN	05	dual track rollforming line 2 x 18 stations, shaft \varnothing 30 mm	200 x 1 mm
907		13	rollforming lines for drywall sections	
910	MAT	88	rollforming unit 18 stations, shaft \varnothing 89 mm	600 x 3 mm

Tube manufacturing



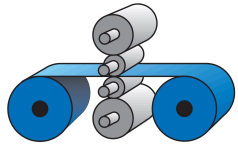
No.	Maker	Year	Description	Parameter
1008	MEER/ SMS MEER/ ELOTHERM	85/12	pipe and section plant	Ø max. 150 x 5,5 mm
1007	MAS/ MAIR	91/05	pipe and section plant	Ø max. 60 x 4 mm
1004	CONNI/ BOLZANI	94	tube cutting and deburring machine	rd 10 - 75 mm, fl 59 x 60 mm

Straightening



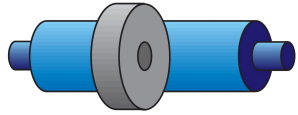
No.	Maker	Year	Description	Parameter
1101	CARTACCI	87	tube straightener 7 V 0	tube \varnothing 10 - 50 x 1 - 6 mm
1103	MAIR / BRONX etc.	00	tube finishing shop	\varnothing 40 - 150 mm x 1 - 4 (5) mm

Cold rolling



No.	Maker	Year	Description	Parameter
1301	ANDRITZ/ SUNDWIG	approx. 80/03	4 hi rev cold rolling mill, \varnothing 130/400 mm, coil 2 t	100 - 320 x 3 - 0,07 mm
1322	CARL WEZEL	75	2 hi cold rolling mill, \varnothing 300 x 350 mm, coil 0,2 t	20 - 250 x 4 - 0,24 mm, 60 m/min
1302	BÜHLER	96	2 hi/4 hi rev cold rolling mill, \varnothing 100/260/320 mm, coil 1 t	max. 160 x 25/3 mm
1307	BÜHLER	99	2 hi cold rolling mill stand, \varnothing 250 mm	6 - 200 x 6 - 0,5 mm, 100 m/min
1306	BÜHLER	approx. 00	4 hi cold rolling mill stand, \varnothing 120 mm	170 mm, 25 m/min
1305	BÜHLER	approx. 75	2 hi cold rolling mill stand, \varnothing 80 mm	70 mm, 15 m/min
1303	NN	approx. 95	2 hi cold rolling mill stand "round to flat"	20 mm, 60 m/min

Roll grinding



No.	Maker	Year	Description	Parameter
1402	SCHMALTZ	54	roll grinder W.R. 4/3000	Ø 400 x 3.100 mm

Misc. machines and lines

No.	Maker	Year	Description	Parameter
2003	ALTEK	04	lifting table 6.500 x 3.000 mm, without hydraulic unit	stroke ca. 600 mm
2001	STREMA	97	packing line for coils 32 t	500 - 1.600 x coil OD 900 - 2.200 mm
2002	STOPA	05	high-rack storage system, type Stopatower Mono	pallet dimension 1.525 x 4.050 mm, height 130 mm
2004	LÖCHER/ FACCIN/ ASDORF	07	production line for flanges, rings	workpiece Ø 2.320 - 7.000 mm